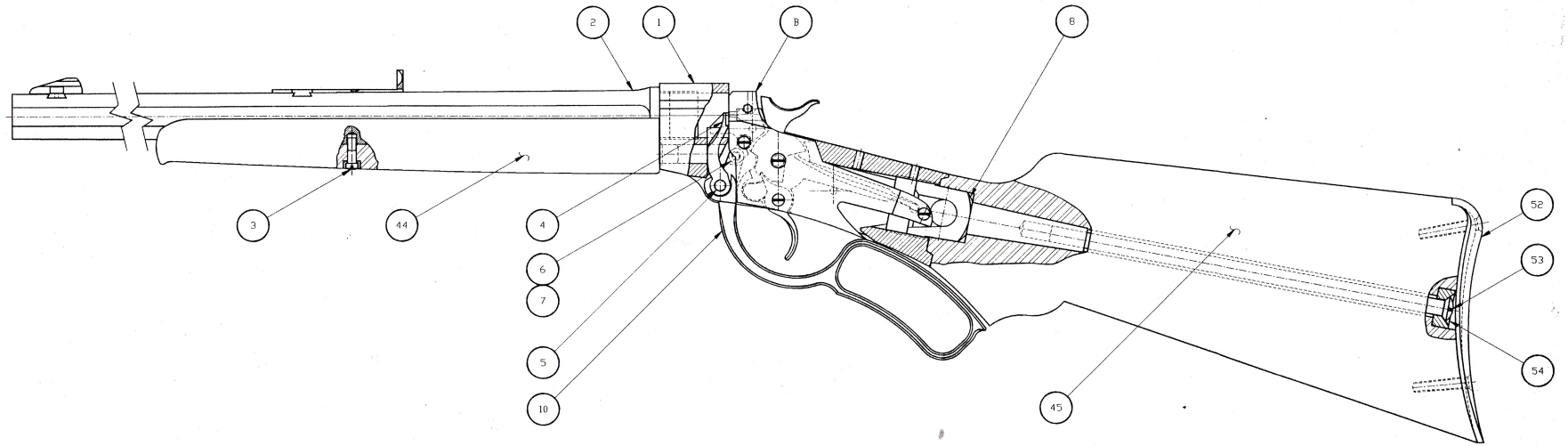

**SPECIAL NOTE: ALL CASTING ALLOYS (EXCEPT CAST SPRING 6150) ARE 8620.

1	MB001	RECEIVER	1
2	MB002	BARREL	1
3	MB003	FOREARM SCREW	1
4	MB004	EXTRACTOR	1
5	MB005	FINGER LEVER SCREW	1
6	MB006	LINK	1
7	MB007	LOWER LINK SCREW	1
8	MB008	TANG	1
10	MB010	LOOP FOR SINGLE TRIGGER	1
(B)	(B)	BREECHBLOCK GROUP-PLAIN TGR	1
44	MB044	FOREARM	1
45	MB045	BUTTSTOCK, PISTOL GRIP	1
52	MB052	BUTTPLATE, SHOTGUN	1
53	MB053	STOCKBOLT	1
54	MB054	STOCKBOLT WASHER	1
MK	STOCK NO.	DESCRIPTION	QTY.

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PLAIN TRIGGER, SHOTGUN BUTT

MARLIN BALLARD | DRAWING NUMBER MB-1

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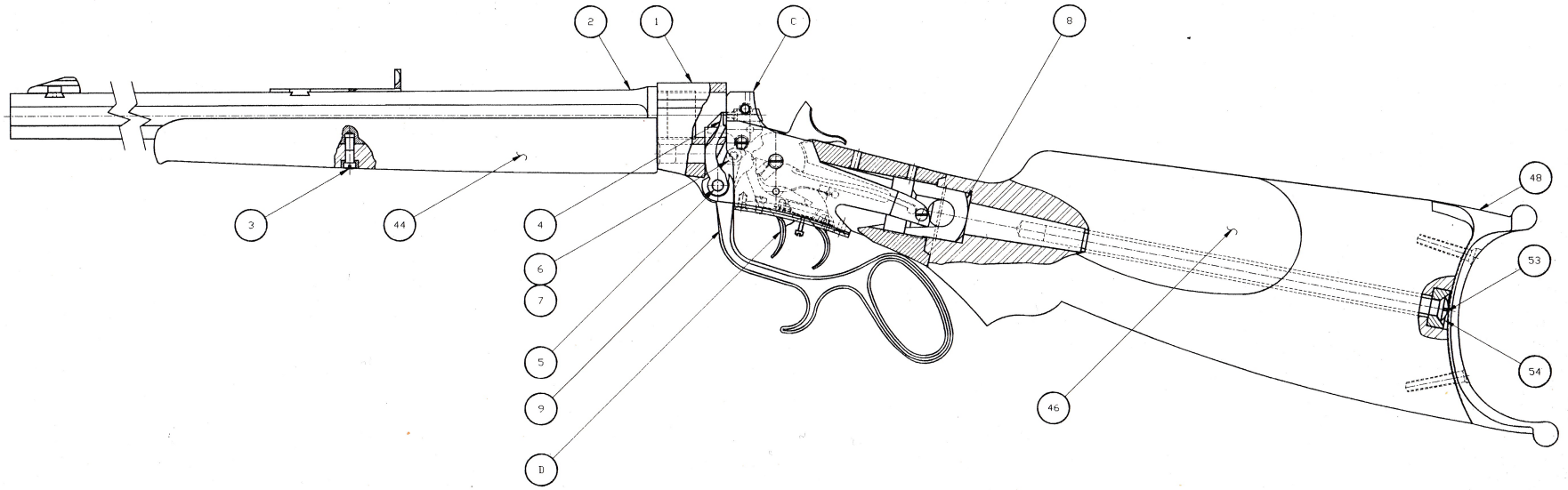

**SPECIAL NOTE: ALL CASTING ALLOYS (EXCEPT CAST SPRING 6150) ARE 8620.

1	MB001	RECEIVER	1
2	MB002	BARREL	1
3	MB003	FOREARM SCREW	1
4	MB004	EXTRACTOR	1
5	MB005	FINGER LEVER SCREW	1
6	MB006	LINK	1
7	MB007	LOWER LINK SCREW	1
8	MB008	TANG	1
9	MB009	BALL AND SPUR FINGER LEVER	1
(C)	(C)	BREECHBLOCK GROUP-SET TGR	1
(D)	(D)	TRIGGERPLATE GROUP-DBLE SET	1
44	MB044	FOREARM	1
46	BLL046	BUTTSTOCK, SCHEUTZEN	1
48	BLL048	BUTTPLATE, SCHEUTZEN	1
51	BLL051	STOCKBOLT	1
52	BLL052	STOCKBOLT WASHER	1
MK	STOCK NO.	DESCRIPTION	QTY.

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DOUBLE-SET TRIGGER, SCHEUTZEN

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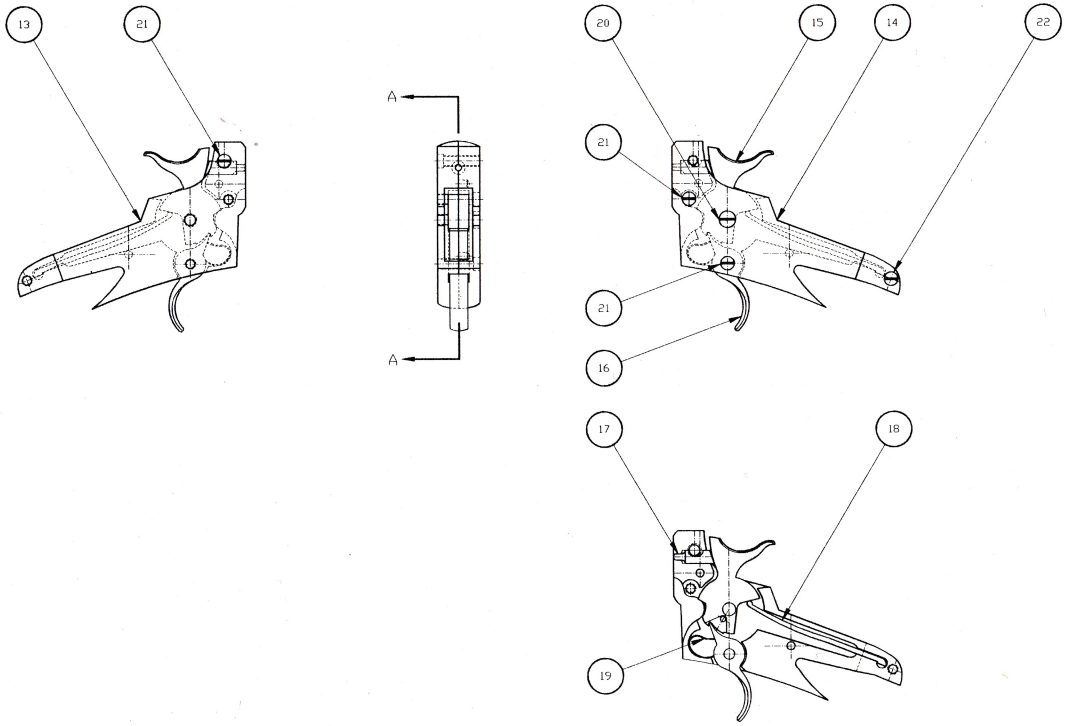

VIEW A-A

**SPECIAL NOTE: ALL CASTING ALLOYS (EXCEPT CAST SPRING 6150) ARE 8620.

MK	STOCK NO	DESCRIPTION	QTY.
13	MB013	RIGHT BREECHBLOCK	1
14	MB014	LEFT BREECHBLOCK	1
15	MB015	HAMMER	1
16	MB016	TRIGGER	1
17	MB017	FIRING PIN	1
18	MB018	MAINSPRING	1
19	MB019	TRIGGER SPRING	1
20	MB020	HAMMER SCREW	1
21	MB021	LONG BREECHBLOCK SCREW	3
22	MB022	SHORT BREECHBLOCK SCREW	1

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BREECHBLOCK, PLAIN TRIGGER

MARLIN BALLARD | DRAWING NUMBER MB-3

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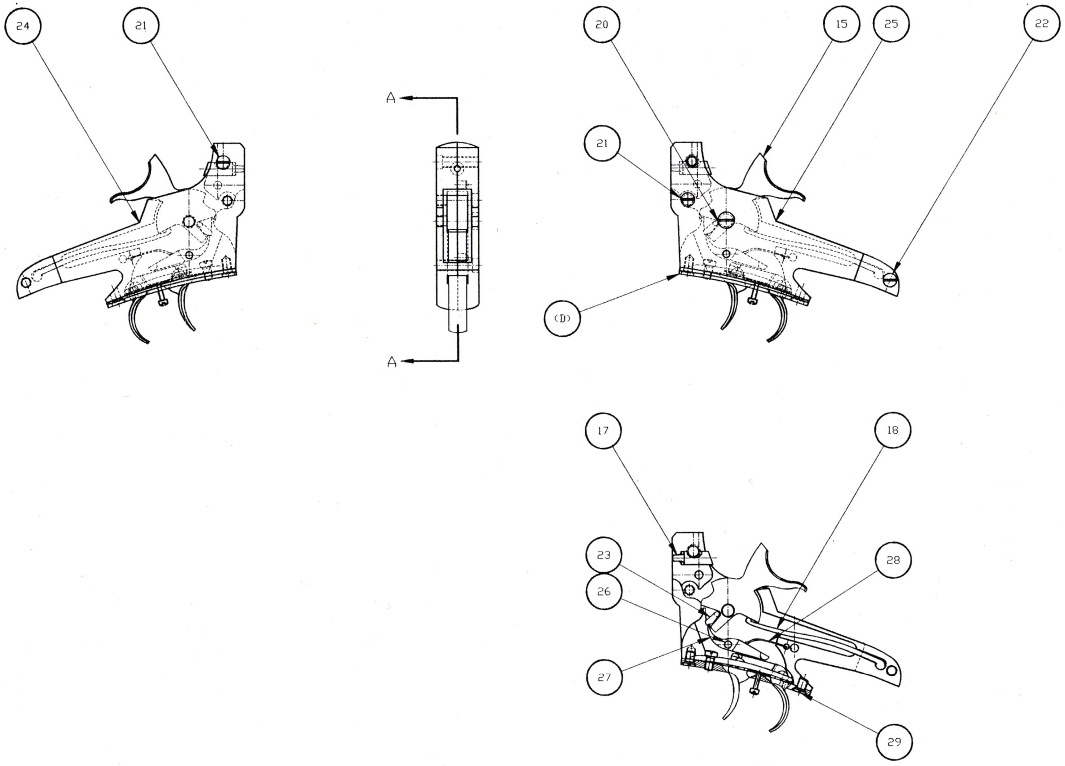

VIEW A-A

**SPECIAL NOTE: ALL CASTING ALLOYS (EXCEPT CAST SPRING 6150) ARE 8620.

MK	STOCK NO.	DESCRIPTION	QTY.
15	MB015	HAMMER	1
17	MB017	FIRING PIN	1
18	MB018	MAINSPRING	1
20	MB020	HAMMER SCREW	1
21	MB021	LONG BREECHBLOCK SCREW	3
22	MB022	SHORT BREECHBLOCK SCREW	1
23	MB023	HAMMER FLY	1
24	MB024	RT. BREECHBLOCK-DOUBLE SET	1
25	MB025	LEFT BREECHBLOCK-DOUBLE SET	1
26	MB026	SEAR PIN	1
27	MB027	SEAR	1
28	MB028	SEAR SPRING	1
29	MB029	TRIGGER PLATE SCREWS	2
(D)	(D)	TRIGGERPLATE GROUP-SET TRGR	1

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BREECHBLOCK-DOUBLE SET

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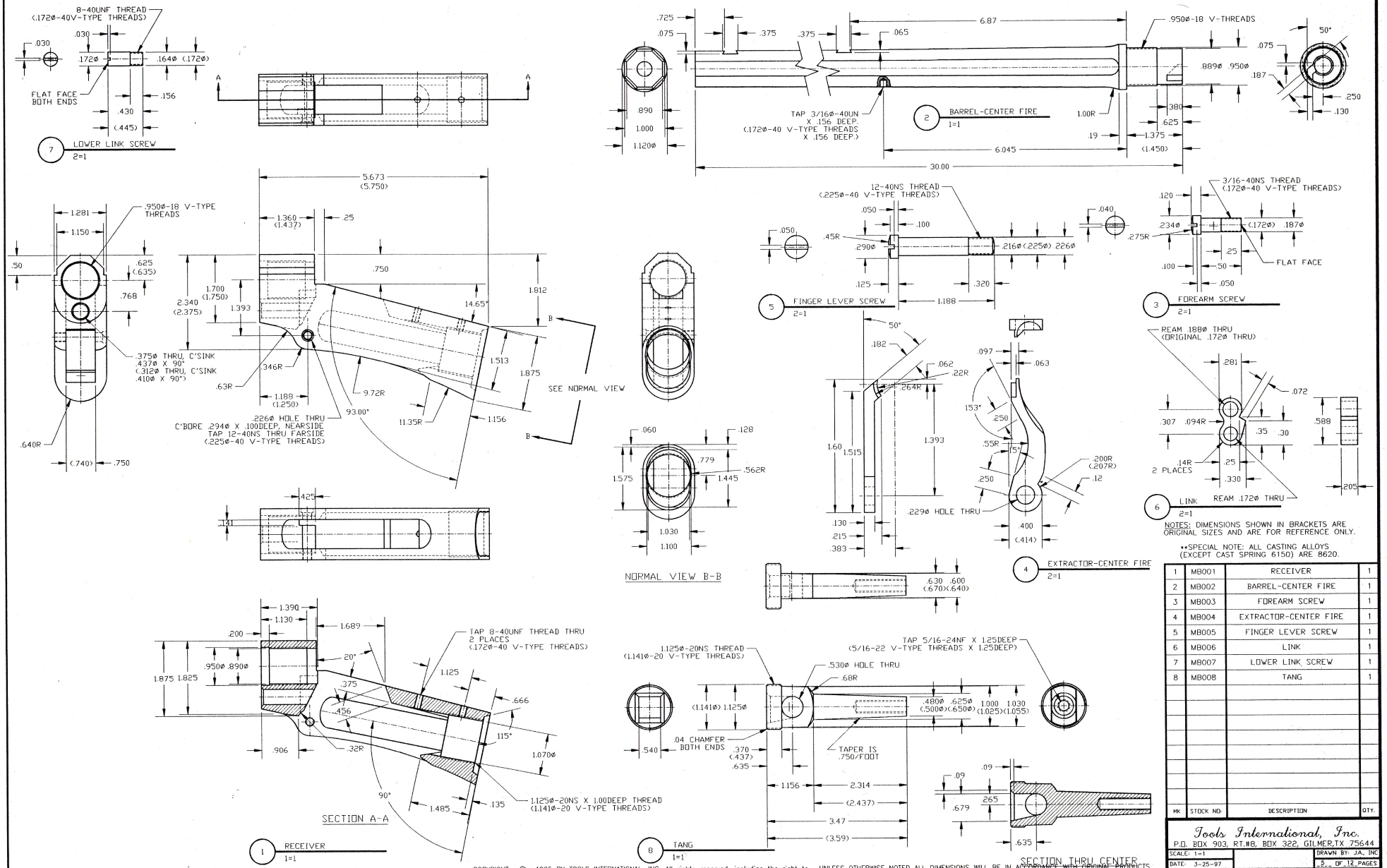

NOTES: DIMENSIONS SHOWN IN BRACKETS ARE ORIGINAL SIZES AND ARE FOR REFERENCE ONLY.

**SPECIAL NOTE: ALL CASTING ALLOYS (EXCEPT CAST SPRING 6150) ARE 8620.

MK	STOCK NO.	DESCRIPTION	QTY.
1	MB001	RECEIVER	1
2	MB002	BARREL-CENTER FIRE	1
3	MB003	FOREARM SCREW	1
4	MB004	EXTRACTOR-CENTER FIRE	1
5	MB005	FINGER LEVER SCREW	1
6	MB006	LINK	1
7	MB007	LOWER LINK SCREW	1
8	MB008	TANG	1

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RECEIVER GROUP

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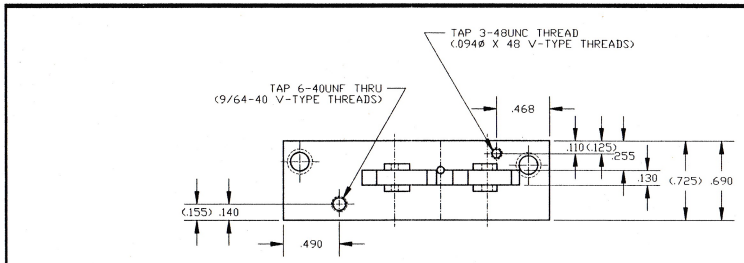
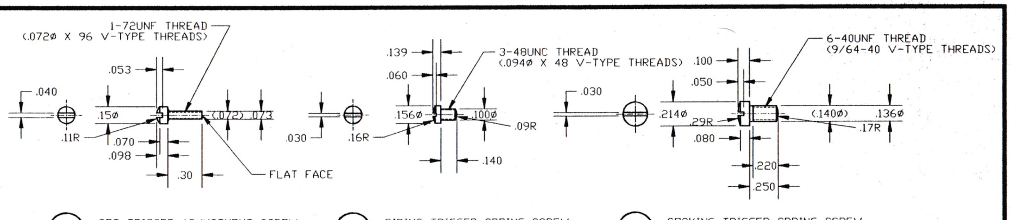
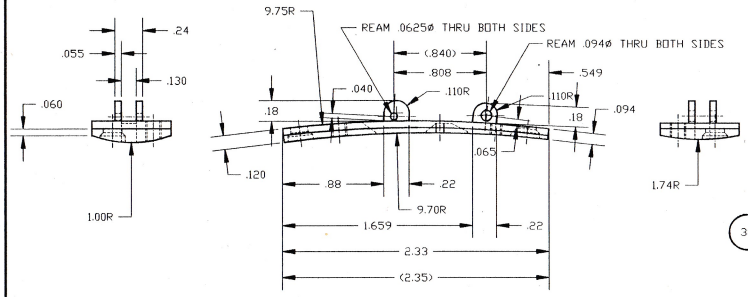


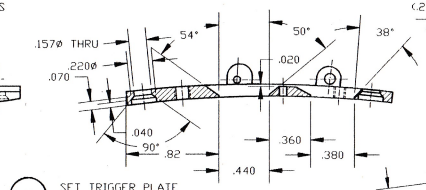


39 SET TRIGGER ADJUSTMENT SCREW 2=1

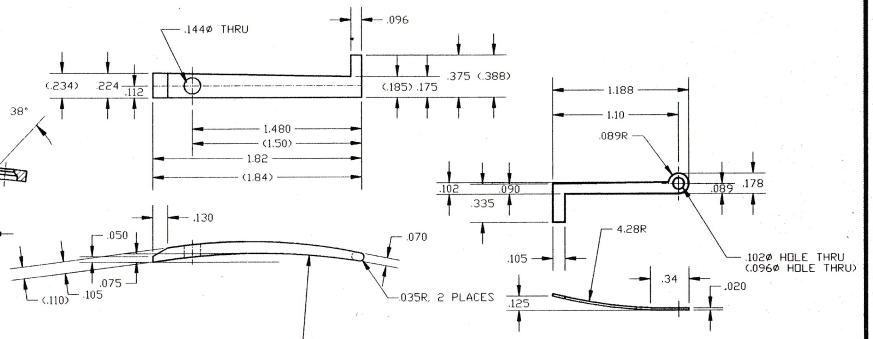
33 FIRING TRIGGER SPRING SCREW 2=1

37 COCKING TRIGGER SPRING SCREW 2=1



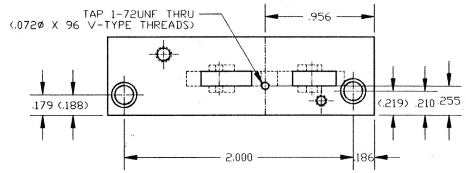


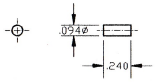
38 SET TRIGGER PLATE 2=1



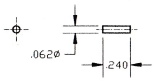
36 COCKING TRIGGER SPRING 2=1

32 FIRING TRIGGER SPRING 2=1

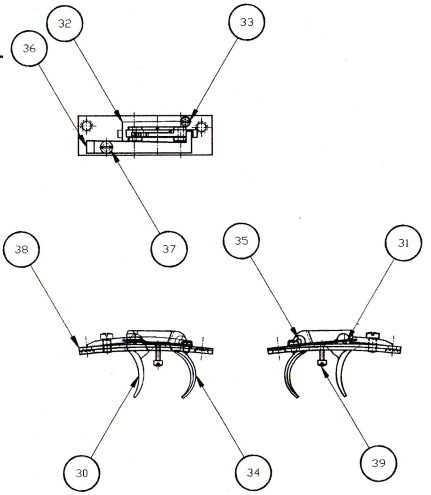


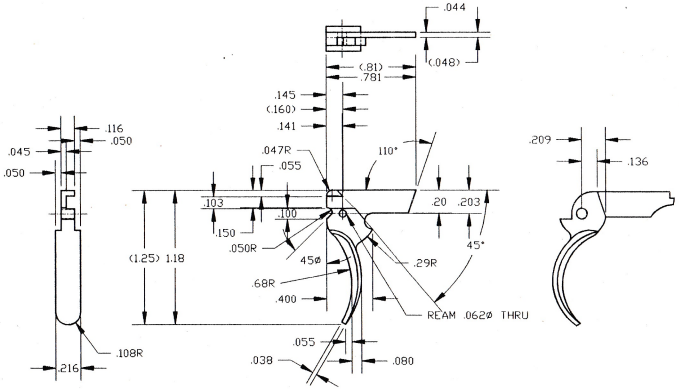


35 COCKING TRIGGER PIN 2=1

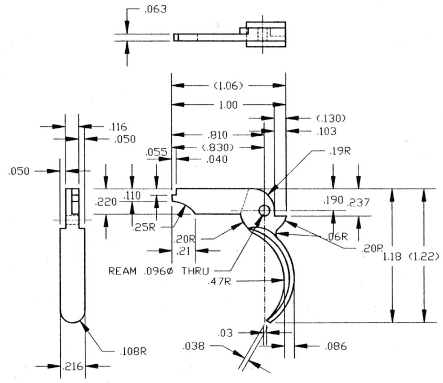


31 FIRING TRIGGER PIN 2=1





30 FIRING TRIGGER 2=1



34 COCKING TRIGGER 2=1

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MK	STOCK NO:	DESCRIPTION	QTY.
30	MB030	FIRING TRIGGER	1
31	MB031	FIRING TRIGGER PIN	1
32	MB032	FIRING TRIGGER SPRING	1
33	MB033	FIRING TRIGGER SPRING SCREW	1
34	MB034	COCKING TRIGGER	1
35	MB035	COCKING TRIGGER PIN	1
36	MB036	COCKING TRIGGER SPRING	1
37	MB037	COCKING TRIGGER SPRING SCR	1
38	MB038	SET TRIGGER PLATE	1
39	MB039	SET TRIGGER ADJUSTMENT SCR	1

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DOUBLE-SET TRIGGER ASSEMBLY

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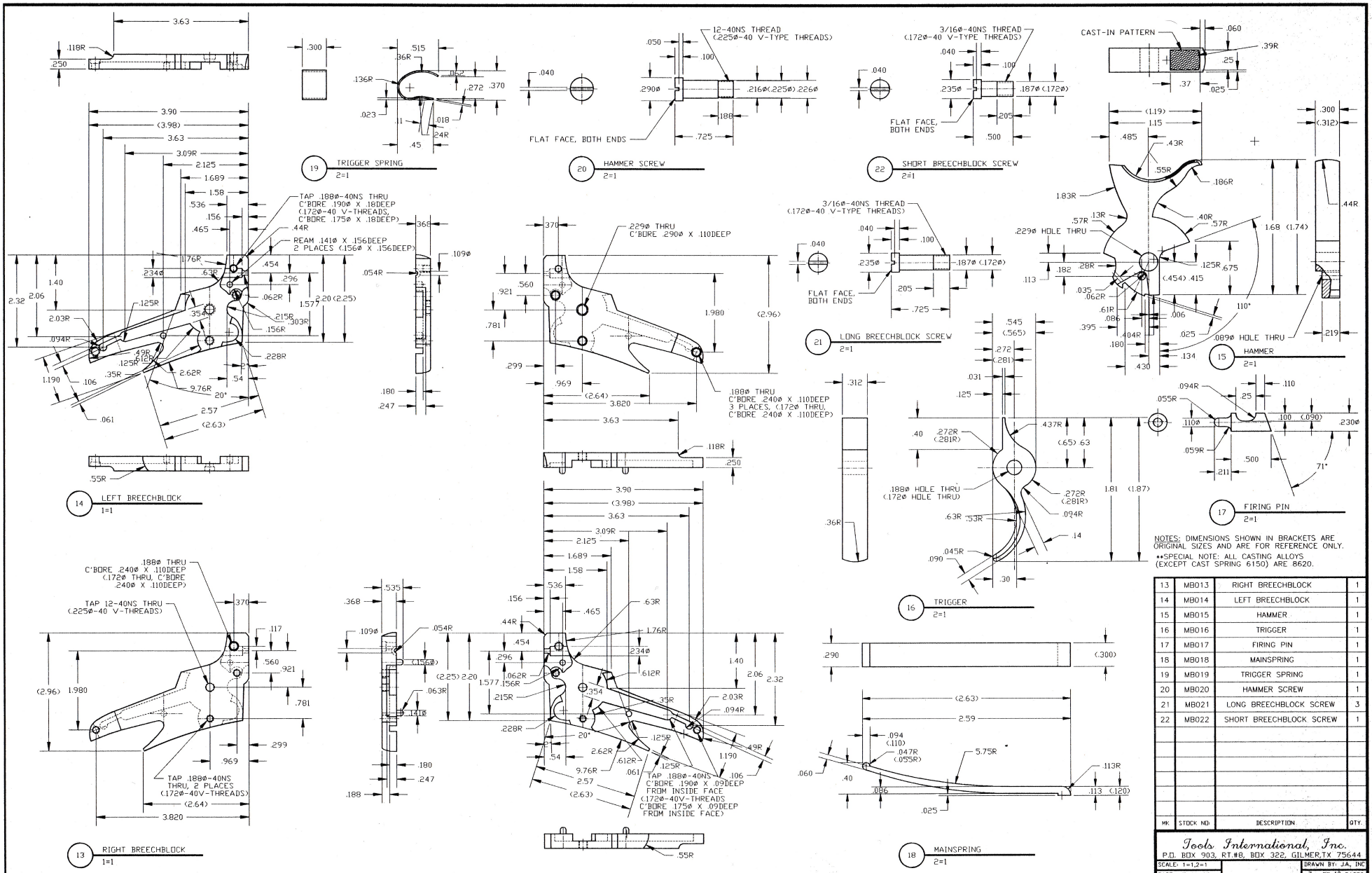
14 LEFT BREECHBLOCK 1=1
19 TRIGGER SPRING 2=1
20 HAMMER SCREW 2=1
22 SHORT BREECHBLOCK SCREW 2=1
21 LONG BREECHBLOCK SCREW 2=1
15 HAMMER 2=1
16 TRIGGER 2=1
17 FIRING PIN 2=1
13 RIGHT BREECHBLOCK 1=1
18 MAINSPRING 2=1
TAP .188Ø-40NS THRU C'BORE .190Ø X .18DEEP (.172Ø-40 V-THREADS, C'BORE .175Ø X .18DEEP)
REAM .141Ø X .156DEEP 2 PLACES (.156Ø X .156DEEP)
.229Ø THRU C'BORE .290Ø X .110DEEP
.188Ø THRU C'BORE .240Ø X .110DEEP 3 PLACES, (.172Ø THRU, C'BORE .240Ø X .110DEEP)
TAP 12-40NS THRU (.225Ø-40 V-THREADS)
TAP .188Ø-40NS THRU, 2 PLACES (.172Ø-40V-THREADS)
TAP .188Ø-40NS C'BORE .190Ø X .09DEEP FROM INSIDE FACE (.172Ø-40V-THREADS C'BORE .175Ø X .09DEEP FROM INSIDE FACE)
12-40NS THREAD (.225Ø-40 V-TYPE THREADS)
3/16Ø-40NS THREAD (.172Ø-40 V-TYPE THREADS)
FLAT FACE, BOTH ENDS
CAST-IN PATTERN
.188Ø HOLE THRU (.172Ø HOLE THRU)
.229Ø HOLE THRU
.089Ø HOLE THRU
NOTES: DIMENSIONS SHOWN IN BRACKETS ARE ORIGINAL SIZES AND ARE FOR REFERENCE ONLY.
**SPECIAL NOTE: ALL CASTING ALLOYS (EXCEPT CAST SPRING 6150) ARE 8620.

MK	STOCK NO.	DESCRIPTION	QTY.
13	MB013	RIGHT BREECHBLOCK	1
14	MB014	LEFT BREECHBLOCK	1
15	MB015	HAMMER	1
16	MB016	TRIGGER	1
17	MB017	FIRING PIN	1
18	MB018	MAINSPRING	1
19	MB019	TRIGGER SPRING	1
20	MB020	HAMMER SCREW	1
21	MB021	LONG BREECHBLOCK SCREW	3
22	MB022	SHORT BREECHBLOCK SCREW	1

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BREECHBLOCK, PLAIN TRIGGER

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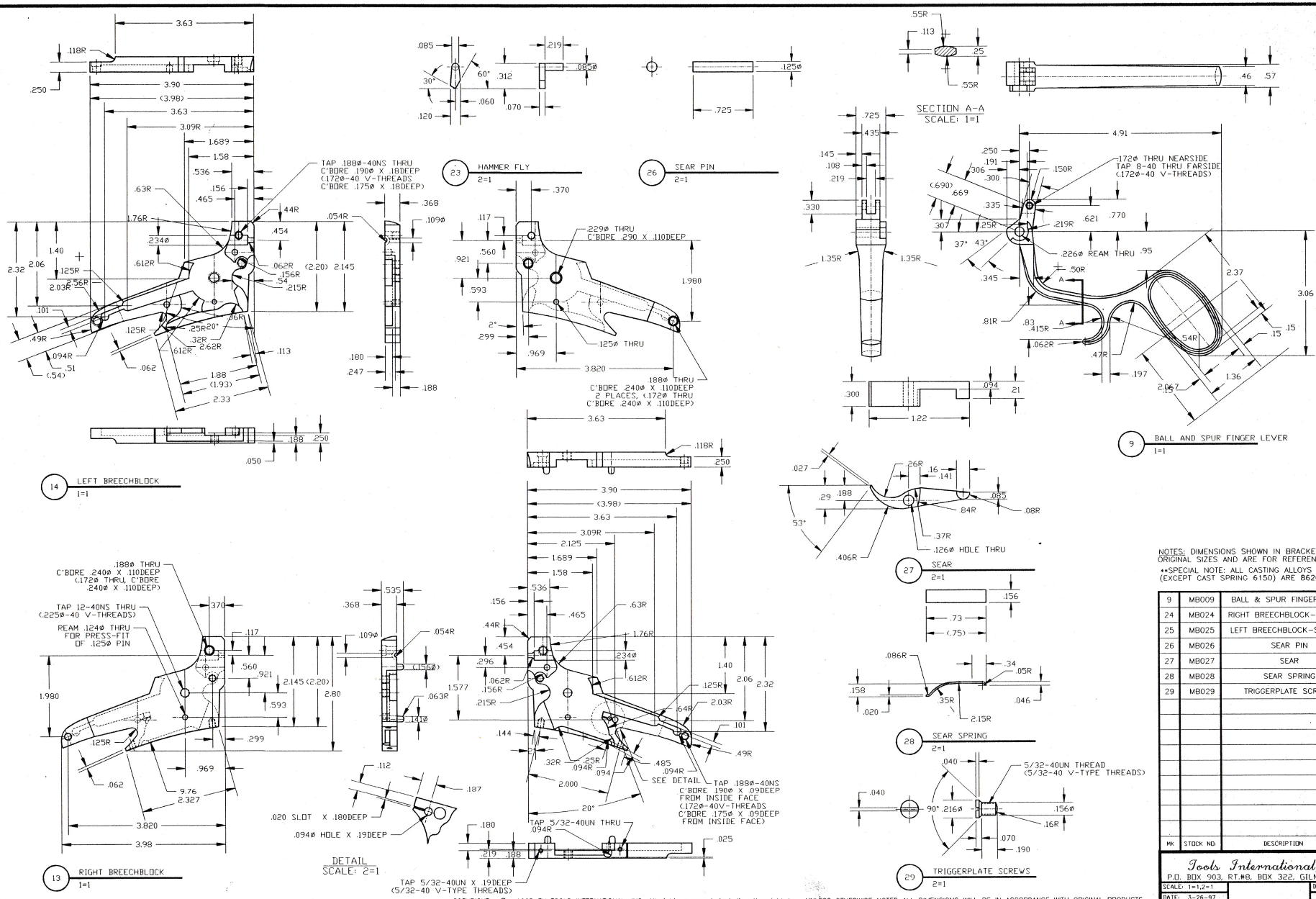

NOTES: DIMENSIONS SHOWN IN BRACKETS ARE ORIGINAL SIZES AND ARE FOR REFERENCE ONLY.

**SPECIAL NOTE: ALL CASTING ALLOYS (EXCEPT CAST SPRING 6150) ARE 8620.

MK	STOCK NO.	DESCRIPTION	QTY.
9	MB009	BALL & SPUR FINGER LEVER	1
24	MB024	RIGHT BREECHBLOCK-SET TGR	1
25	MB025	LEFT BREECHBLOCK-SET TGR	1
26	MB026	SEAR PIN	1
27	MB027	SEAR	1
28	MB028	SEAR SPRING	1
29	MB029	TRIGGERPLATE SCREWS	2

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BREECHBLOCK, DOUBLE-SET

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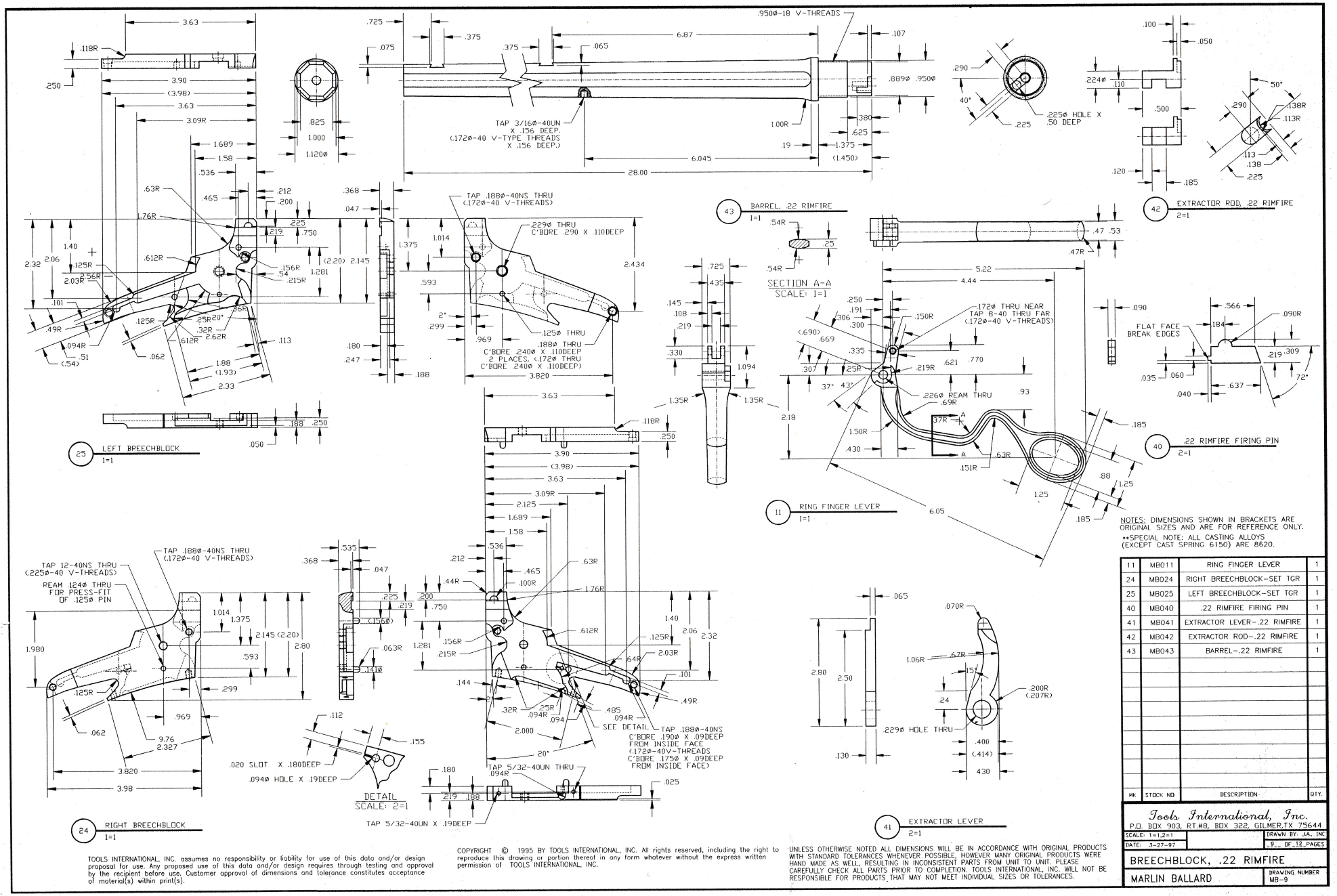
25 LEFT BREECHBLOCK 1=1
24 RIGHT BREECHBLOCK 1=1
DETAIL SCALE: 2=1
SECTION A-A SCALE: 1=1
11 RING FINGER LEVER 1=1
43 BARREL, .22 RIMFIRE 1=1
42 EXTRACTOR ROD, .22 RIMFIRE 2=1
40 .22 RIMFIRE FIRING PIN 2=1
41 EXTRACTOR LEVER 2=1
TAP 12-40NS THRU (.225Ø-40 V-THREADS)
REAM .124Ø THRU FOR PRESS-FIT OF .125Ø PIN
TAP .188Ø-40NS THRU (.172Ø-40 V-THREADS)
TAP 3/16Ø-40UN X .156 DEEP. (.172Ø-40 V-TYPE THREADS X .156 DEEP.)
TAP 5/32-40UN THRU
TAP 5/32-40UN X .19DEEP
.020 SLOT X .180DEEP
.094Ø HOLE X .19DEEP
.225Ø HOLE X .50 DEEP
.172Ø THRU NEAR TAP 8-40 THRU FAR (.172Ø-40 V-THREADS)
.226Ø REAM THRU
FLAT FACE BREAK EDGES
.229Ø THRU C'BORE .290 X .110DEEP
.125Ø THRU
.188Ø THRU C'BORE .240Ø X .110DEEP 2 PLACES, (.172Ø THRU C'BORE .240Ø X .110DEEP)
.229Ø HOLE THRU
.950Ø-18 V-THREADS
SEE DETAIL
TAP .188Ø-40NS C'BORE .190Ø X .09DEEP FROM INSIDE FACE (.172Ø-40V-THREADS C'BORE .175Ø X .09DEEP FROM INSIDE FACE)

NOTES: DIMENSIONS SHOWN IN BRACKETS ARE ORIGINAL SIZES AND ARE FOR REFERENCE ONLY.

**SPECIAL NOTE: ALL CASTING ALLOYS (EXCEPT CAST SPRING 6150) ARE 8620.

MK	STOCK NO:	DESCRIPTION	QTY.
11	MB011	RING FINGER LEVER	1
24	MB024	RIGHT BREECHBLOCK-SET TGR	1
25	MB025	LEFT BREECHBLOCK-SET TGR	1
40	MB040	.22 RIMFIRE FIRING PIN	1
41	MB041	EXTRACTOR LEVER-.22 RIMFIRE	1
42	MB042	EXTRACTOR ROD-.22 RIMFIRE	1
43	MB043	BARREL-.22 RIMFIRE	1

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BREECHBLOCK, .22 RIMFIRE

MARLIN BALLARD | DRAWING NUMBER MB-9

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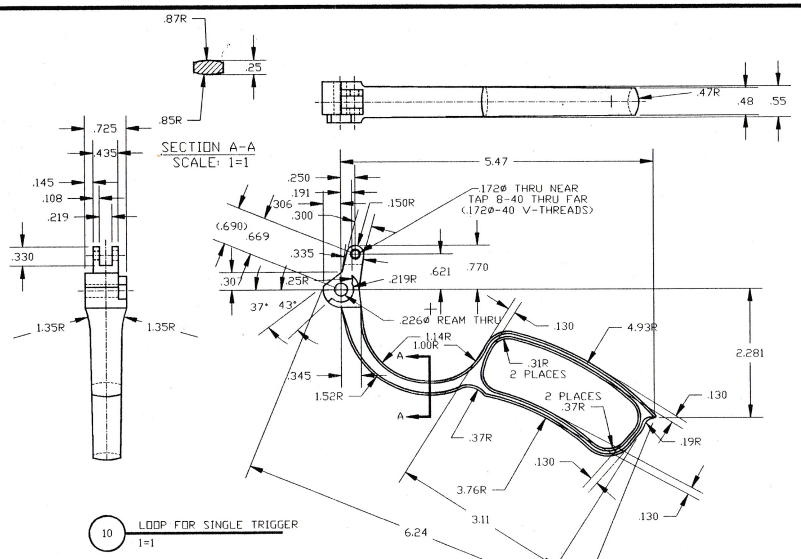
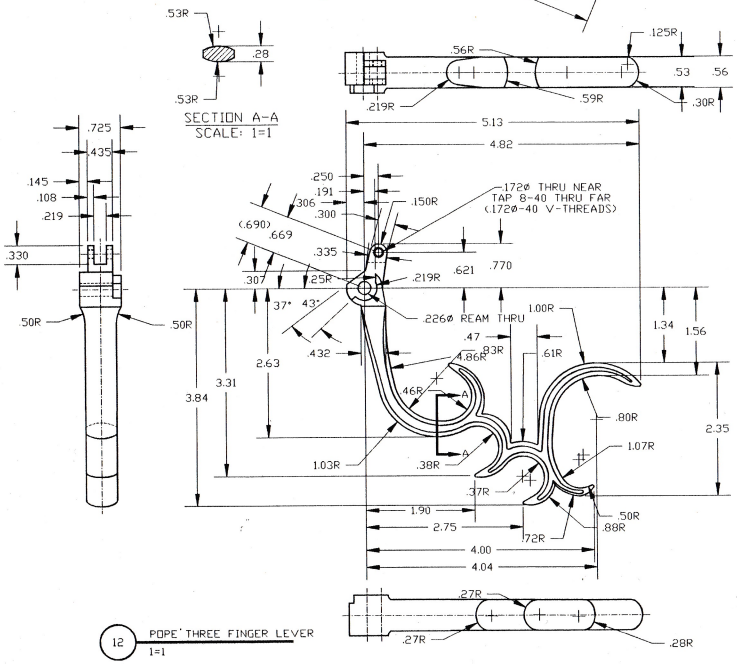
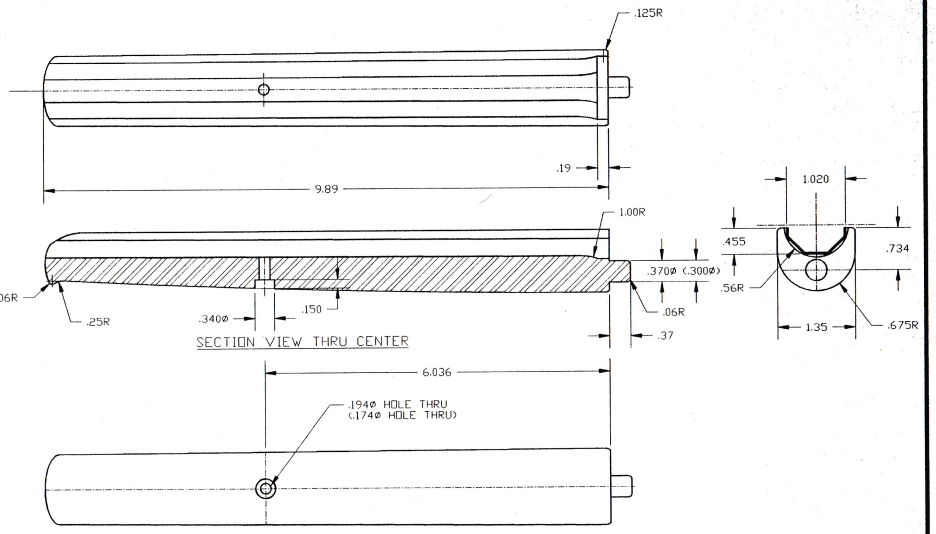


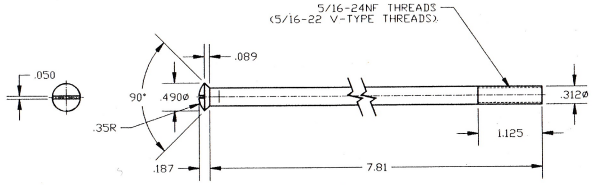
10 LOOP FOR SINGLE TRIGGER
1=1



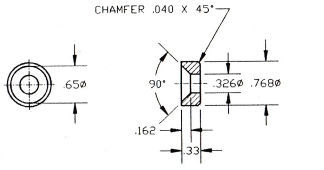
12 POPE THREE FINGER LEVER
1=1



44 FOREND
1=1



53 STOCKBOLT
1=1



54 STOCKBOLT WASHER
2=1

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MK	STOCK NO:	DESCRIPTION	QTY.
10	MB010	LOOP FOR SINGLE TRIGGER	1
12	MB012	POPE THREE FINGER LEVER	1
41	MB041	STOCKBOLT WASHER	1
44	MB044	FOREARM	1
53	MB053	STOCKBOLT	1

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STOCK GROUP

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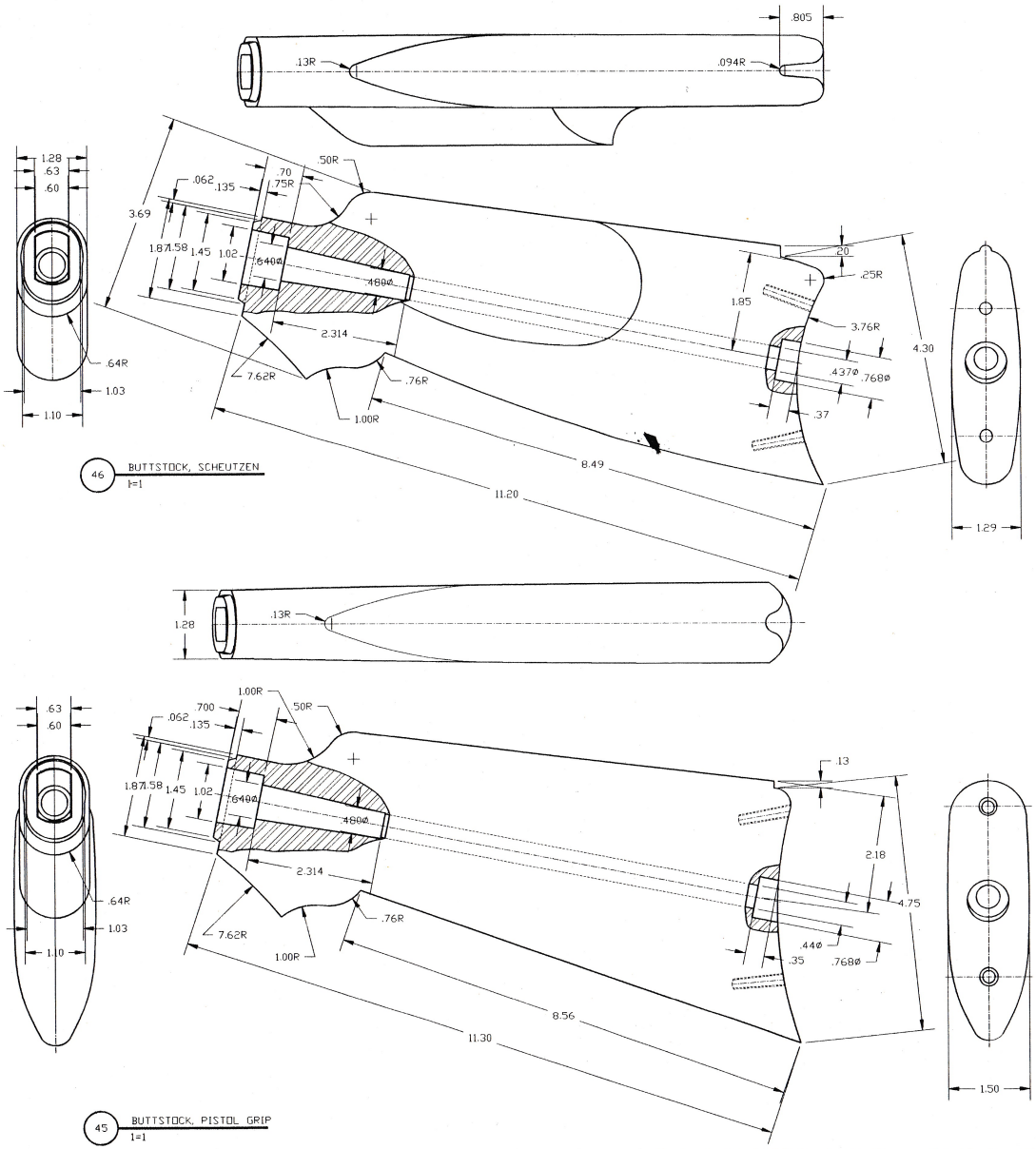

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MK	STOCK NO	DESCRIPTION	QTY.
45	MB045	BUTTSTOCK, PISTOL GRIP	1
46	MB046	BUTTSTOCK, SCHEUTZEN	1
48	MB048	BUTTPLATE, SCHEUTZEN	1
52	MB052	BUTTPLATE, SHOTGUN	1

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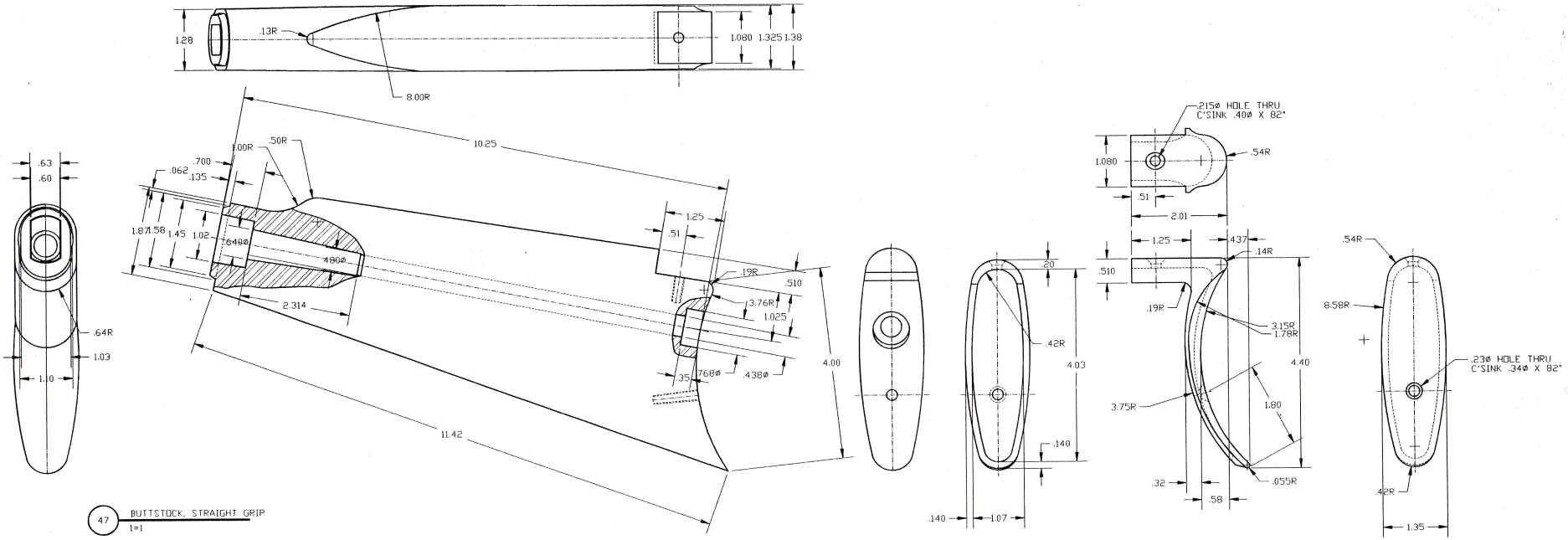

47 BUTTSTOCK, STRAIGHT GRIP
1=1

55 BUTTPLATE, CRESENT
1=1

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**SPECIAL NOTE: ALL CASTING ALLOYS (EXCEPT CAST SPRING 6150) ARE 8620.

MK	STOCK NO.	DESCRIPTION	QTY.
47	MB047	BUTTSTOCK, STRAIGHT GRIP	1
55	MB055	BUTTPLATE, CRESENT	1

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